

Certification for cutting, punching and modelling

BeSLF-1090-2.00004.GSIDu2012.007

The independent third party
GSI mbH, SLV branch Duisburg
 has evaluated the prerequisites for a production process relating to cutting, punching and modelling at your company, on basis of
 the relevant technical specification(s) defined in the following,
 and has for this purpose evaluated the associated organisation of the factory's own production control.

Company	Salzgitter Mannesmann Stahlhandel GmbH Wiesenstr. 36 DE 45473 Mülheim a.d. Ruhr	
Production site(s) <small>(of the company)</small>	Wiesenerstr. 17 DE 30179 Hannover	Schlieffenstr. 2 DE 30179 Hannover
Product(s)	Metal sheets, profiles and hollow sections up to and including EXC 4 according to EN 1090-2 Tubes with chamfer cut up to and including EXC 4 according to EN 1090-2	
Cutting process(es)	Autogenous flame cutting with oxygen-propane, plasma flame cutting, Sawing, blasting, drilling, priming	
Preliminary products <small>(material group(s) pursuant to ISO 15606)</small>	according to EN 1090-2, table 2, 3 and 4: with material group(s) 1, 2.1 and 3	
Product thickness [mm]	Flame cutting maximum up to 200 mm, to Ø 900 mm	
Responsible supervisor <small>(title, first name, last name, date of birth, qualification)</small>	Medzich Andreas, born 1967-10-27	
Representative <small>(title, first name, last name, date of birth, qualification)</small>	-	
Certification	Based on the provisions of the following technical specifications the following requirement(s) was (were) fulfilled for cutting, punching and modelling: Requirements for personnel and production technology pursuant to EN 1090-2: 2008+A1:2011, no. 4, 5, 6.1 – 6.5.3, 6.6.3; 6.7 – 6.8 Functioning system of factory-internal production control pursuant to EN 1090-1: 2009+A1:2011, no. 6.3 and Annex B	
Valid from	2012.12.06	
Next regular inspection <small>(see overleaf)</small>	2025-12-05	
Validity period	This certification will remain valid for as long as the provisions of the aforementioned technical specifications themselves or the production conditions at the production site(s) do not change significantly.	
Comments	A CE-mark for components or assembly groups can only be provided by the manufacturer named in the EC Certificate of Conformity pursuant to EN 1090-1:2009+A1:2011.	
Place and date of issuance	Duisburg, 2022-12-13 Klotzki/JJ	

